

FIG 1

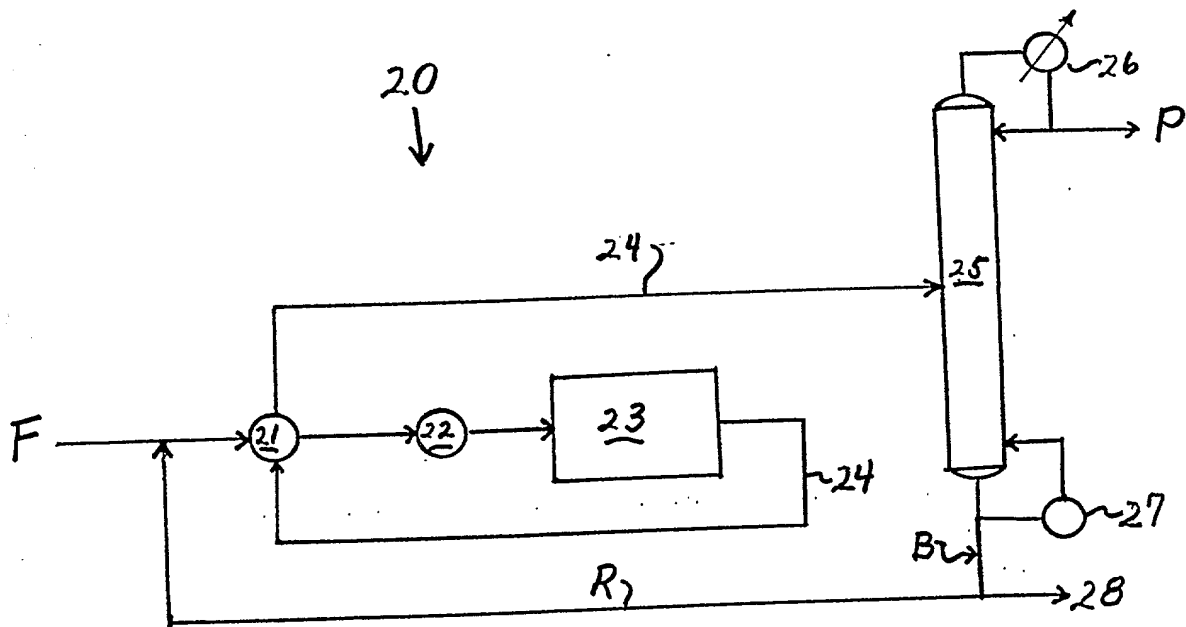


FIG 2

1-BUTENE CONVERSION VS TIME ON STREAM

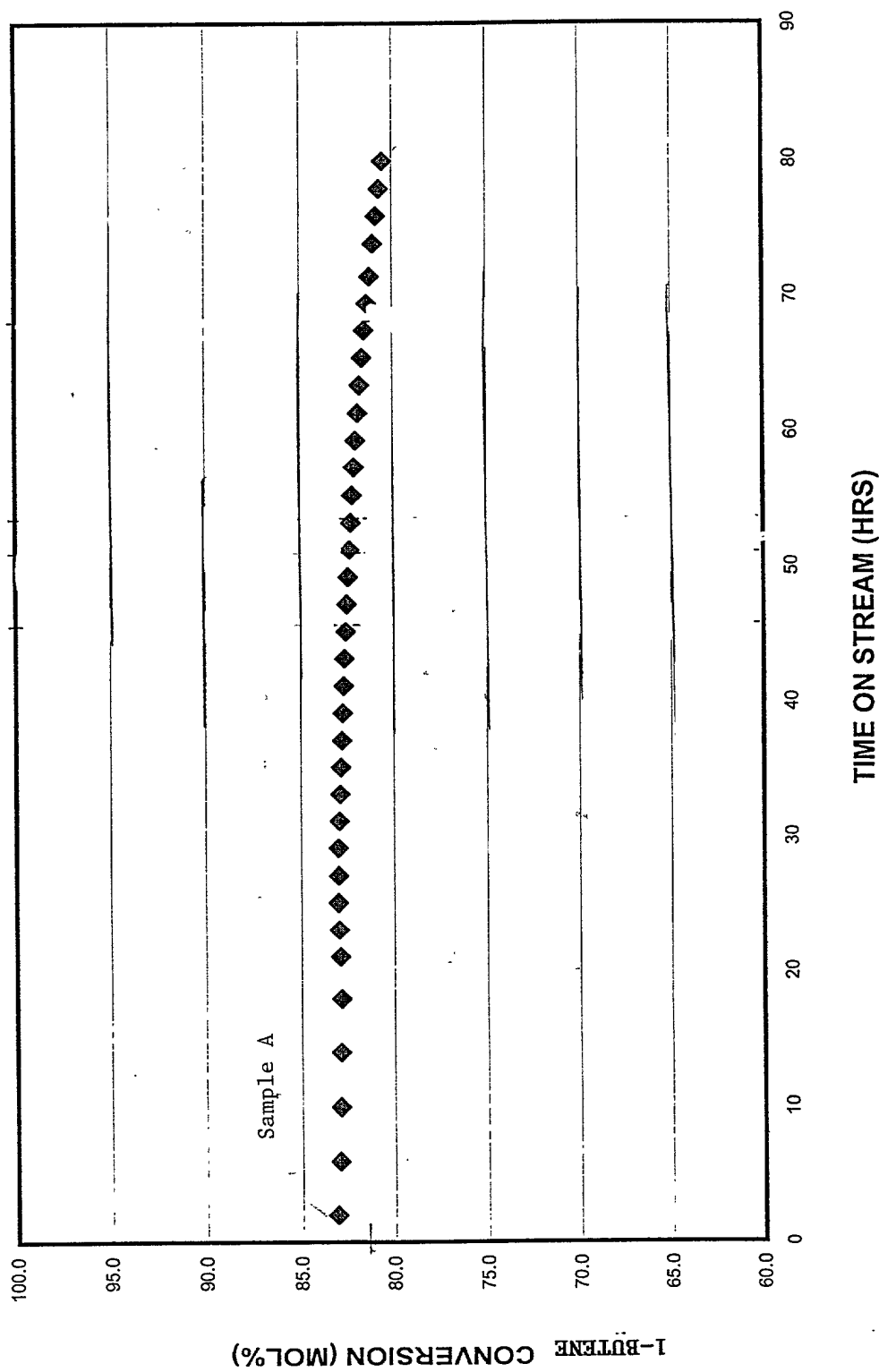


FIG. 3

B1 CONVERSION (MOL%) VS ON-STREAM TIME

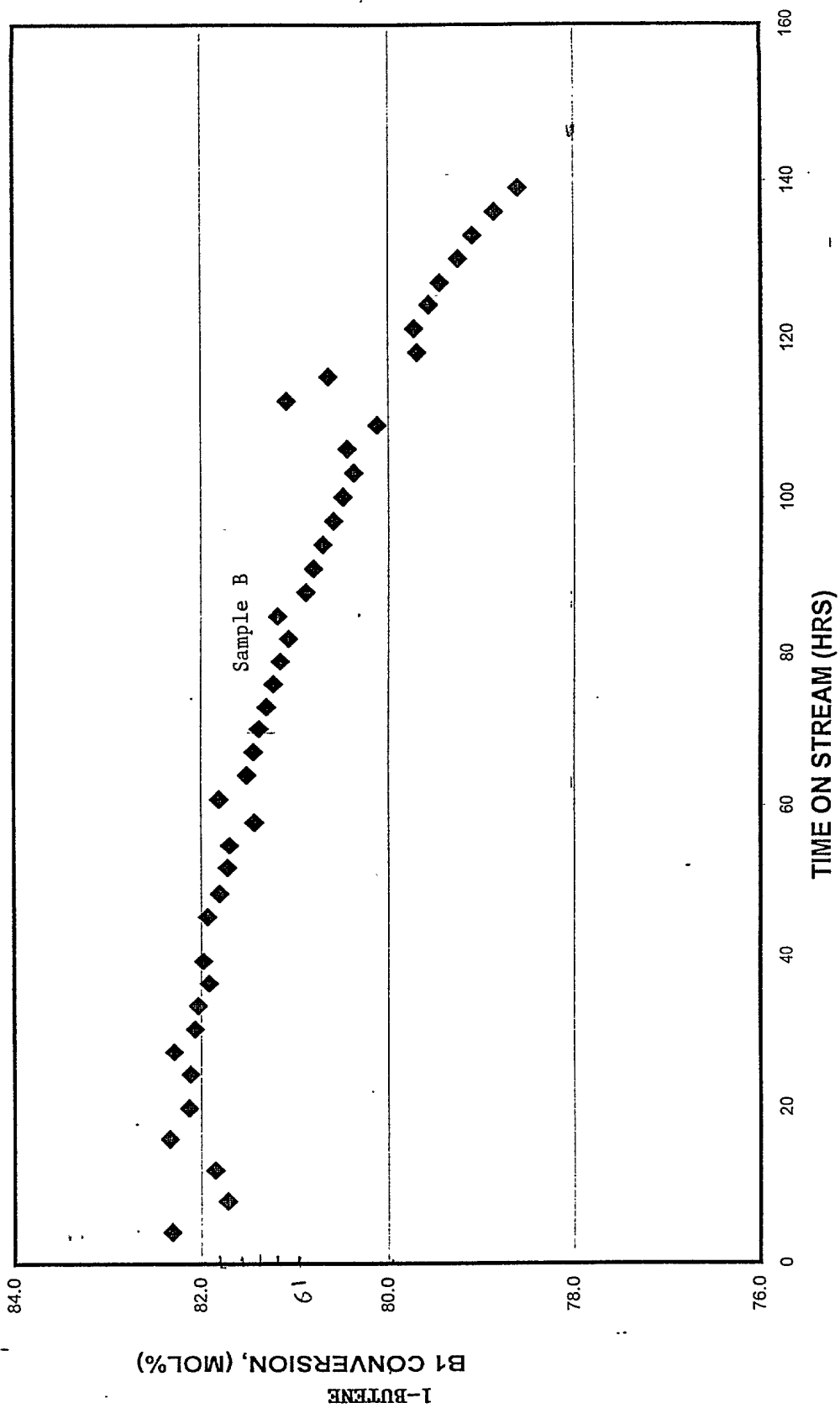


FIG. 4

CONVERSION vs ON-STREAM TIME

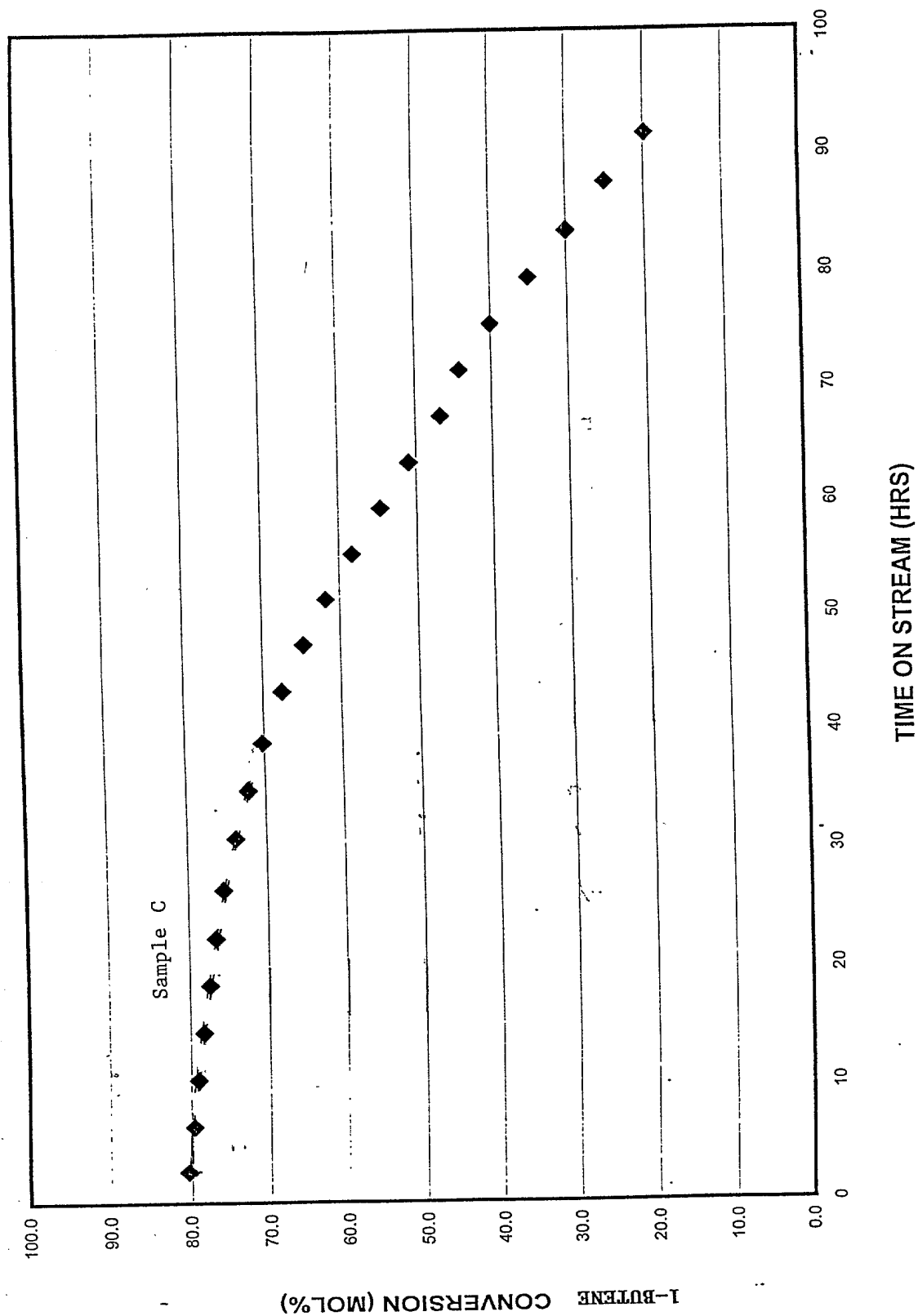


FIG. 5

CONVERSION VS ON-STREAM TIME

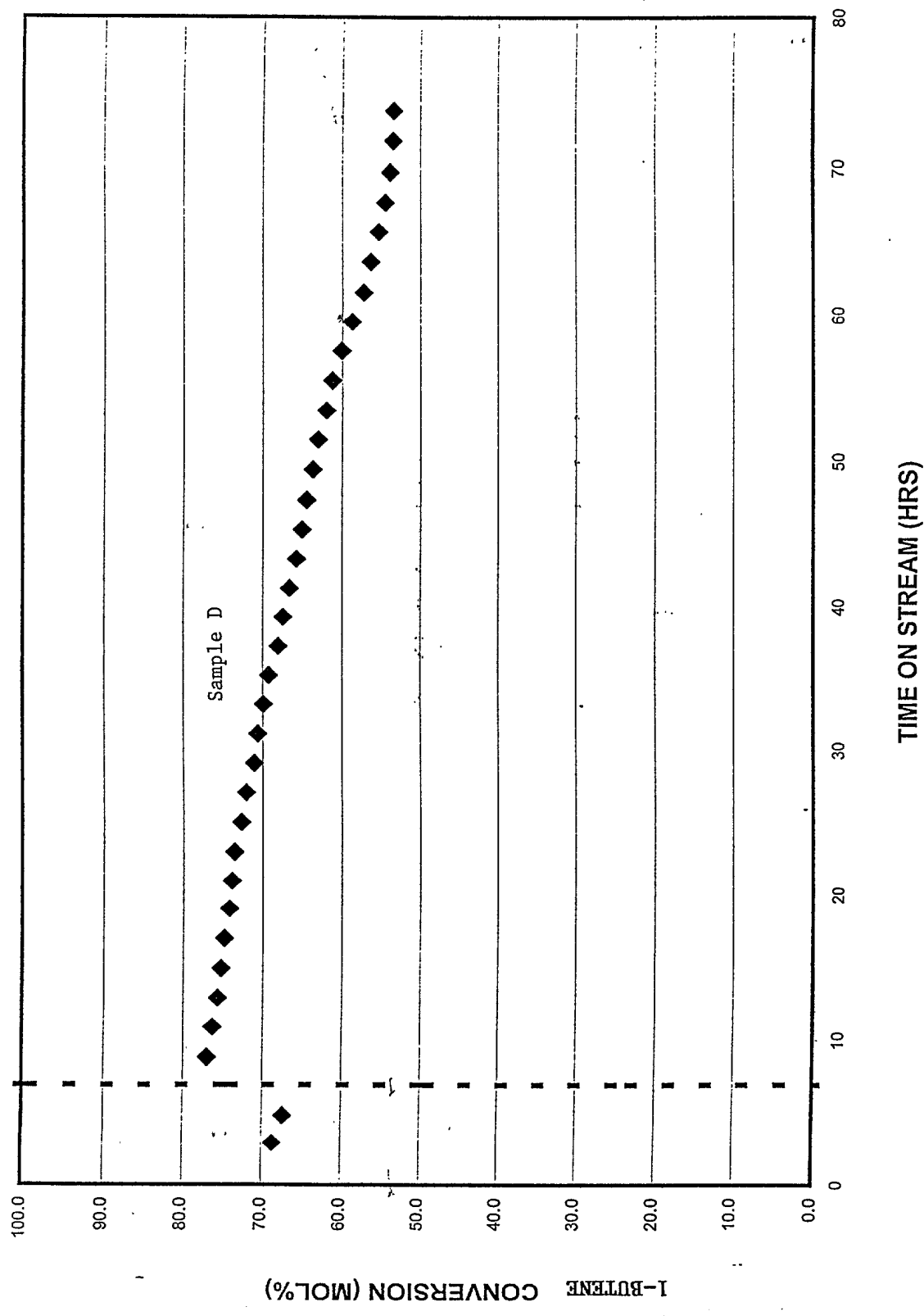


FIG. 6